

S196168



Dart Aerospace Ltd.
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D407-797-311**Job Sheet 197133****Part No:** D407-797-311**Job Qty:** 1 pcs**Part Name:** 206L Series / 407 Quick Release Heli-Access-Step™ High Gear - Fits LH or RH**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/2/19**Job Tracking No:** RA641**Due Date:** 7/16/19**Created By:** Jennifer Renwick**Type:** Return**Description:** RA641**Note:** DWG REV A SHEET 9 IPP REV:A 11.08.16 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials**

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Container No: S196168**Part:** D407-797-311**Job No:** 197133**Serial No/Batch:** B156599**Revision:****Inspector:****Exp Date:****Instructions:** TC STC SH11-1 Issue 2, FAA STC SR02996NY 11/12/21, EASA ST

Job Routing																			
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off										
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time											
125	Rework - 1 - Startup Returns	1 pcs	7/16/19		0.00	0.00	QC 6 - 40 - S		DAS										
							QC 6 - 61 - S		61										
							QC 6 - 68 - S		9-89										
							QC 6 - 9 - S												
130	Packaging 3-1 - Stock - B4B	1 pcs	7/16/19		0.00	0.00	Packaging 3 - 1 - B4B												
							Packaging 3 - 2 - B4B		BEB19-07-11										
							Packaging 3 - 3 - B4B												
							Packaging 3 - 4 - B4B												
							Packaging 3 - 5 - B4B												
							Packaging 3 - 6 - B4B												
							Packaging 3 - 7 - B4B												
							Packaging 3 - 8 - B4B												
							Packaging 3 - 9 - B4B												
							Packaging 3 - 10 - B4B												
							Packaging 3 - 11 - B4B												
							Packaging 3 - 12 - B4B												
							Packaging 3 - 13 - B4B												
							Packaging 3 - 14 - B4B												
							Packaging 3 - 15 - B4B												
							Packaging 3 - 16 - B4B												
							Packaging 3 - 17 - B4B												
							Packaging 3 - 18 - B4B												
							Packaging 3 - 19 - B4B												
							Packaging 3 - 20 - B4B												
							Packaging 3 - 21 - B4B												
							Packaging 3 - 22 - B4B												
							Packaging 3 - 23 - B4B												
							Packaging 3 - 24 - B4B												
							Packaging 3 - 25 - B4B												
							Packaging 3 - 26 - B4B												
							Packaging 3 - 27 - B4B												
							Packaging 3 - 28 - B4B												
							Packaging 3 - 29 - B4B												
							Packaging 3 - 30 - B4B												
							Packaging 3 - 31 - B4B												
							Packaging 3 - 32 - B4B												
							Packaging 3 - 33 - B4B												
							Packaging 3 - 34 - B4B												
							Packaging 3 - 35 - B4B		DAS										
							Packaging 3 - 36 - B4B		21 JUL 11 2019										
135	DC - 1 - B4B	1 pcs	7/16/19		0.00	0.00	DC - 1 - B4B		9-89										
							DC - 2 - B4B												
140	QC 21 - FG	1 pcs	7/16/19		0.00	0.00	QC 21 - FG - 21		DAS										
							QC 21 - FG - 70		21										
							QC 21 - SA - 53		9-89 JUL 11 2019										
Part Op 130 - Identify and pack for shipping as per PPP D407-797-311 Descriptions: 135 - (Document Control) Photocopy bluefile & type labels per PPP D407-797-311 CHG001 140 - (QC21- Final Inspection - Work Order Release)																			
Job BOM <table border="1"> <thead> <tr> <th>Part / Item</th> <th>Component Name</th> <th>Quantity</th> <th>Operation</th> <th>Container</th> </tr> </thead> <tbody> <tr> <td>D407-797-311</td> <td>206L Series / 407 Quick Release Heli-Access-Step™ High Gear - 1 pcs (1 ea)</td> <td>125-Rework - 1 - Startup Returns</td> <td></td> <td>5178379</td> </tr> </tbody> </table>										Part / Item	Component Name	Quantity	Operation	Container	D407-797-311	206L Series / 407 Quick Release Heli-Access-Step™ High Gear - 1 pcs (1 ea)	125-Rework - 1 - Startup Returns		5178379
Part / Item	Component Name	Quantity	Operation	Container															
D407-797-311	206L Series / 407 Quick Release Heli-Access-Step™ High Gear - 1 pcs (1 ea)	125-Rework - 1 - Startup Returns		5178379															
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Operation	Component Part	Required	Inventory	Allocated															
125-Rework - 1 - Startup Returns	D407-797-311	1	0	0															
Part Specifications Specifications could not be found.																			

Inspection Sheet Complete RA641

Customer QA Ref #

SO129404

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Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D407-797-311	B156599		1	☐ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK		S178379	197133	Customer only returned x1 step. Returned kit completed. Repackage as per PPP. Stock with new batch number at CHG 001. Add new labels.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 8-May-19

* add op 125 Rework Startup Return

Special Return/Rework Instructions: